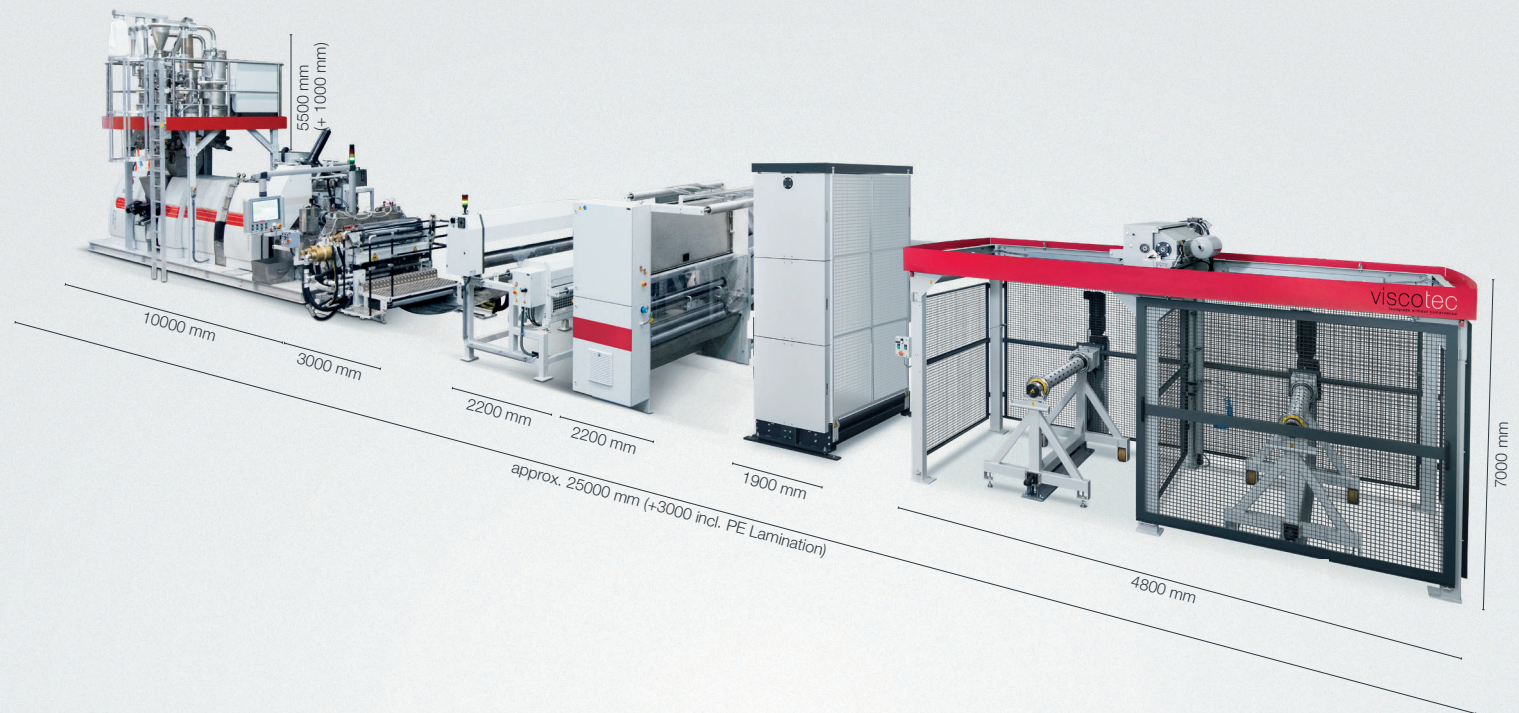


# viscoSHEETone

**One solution setting the standard.** rPET mono layer sheet without compromise. Up to 100 % rPET, inhouse flakes and pellets processable at guaranteed iV levels for direct food contact.

## BENEFITS

- One extruder – maximum flexibility
- One platform
- One master control panel
- One supplier for an entire solution
- One partner – viscotec



viscotec  
foodgrade without compromise

# viscoSHEETone



EXTRUDER	Pretreatment options	Extruder outputs <sup>1</sup> [kg/h]			Thickness range [μm]
		S85 <sup>one</sup>	S120 <sup>nonVented</sup>	S125 <sup>one</sup>	
PET flakes / pellets	I II III	400	-	800	200–1200
PET pellets	II III	-	700	-	200–1200

CALENDER	cooled width [mm]	possible net sheet [mm]	rollstack varioGAP [kg/h] PET (200-1200μm) <sup>2</sup>
CAL 1000	1000	500–850	650–800

Above table represents general data and average values. We reserve the right of technical modifications.

<sup>1</sup> output rates depending on input material  
<sup>2</sup> with max. 45m/min

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- 01 auto dust separation
- 02 gravimetric dosing

- 03 main extruder
- 04 double degassing
- 05 vacuum pumps
- 06 backflush screen changer
- 07 melt pump
- 08 iVON

- 09 manual die
- 10 roll stack
- 11 master control panel
- 12 thickness measurement
- 13 edge trim cutting
- 14 multi winder

- Optional**
- A PE lamination
  - B edge trim granulator
  - C coating unit

