



Upper Austria, January 19<sup>th</sup>, 2022

## WorldStar Award 2022 for school milk packaging made from 100% rPET

**New year, new accolade:** The World Packaging Organisation has announced the winners of the WorldStar Awards 2022. Among them was a joint project between Austria's school milk producers and three Upper Austrian companies (PET-MAN, Greiner Packaging, and Starlinger viscotec), which involved producing sustainable cups from 100% recycled PET (rPET) to be filled with school milk for the state of Upper Austria.

Sustainability and a closed loop for plastics are front and center as we move into the new year. Since last spring, used school milk cups made from PET have been collected separately so that they could be recycled in a dedicated closed loop. And shortly before Christmas, this loop was closed for the first time. Used school milk cups collected before the fall were shredded, washed, recycled, and new rPET cups were made from the material. The first crates containing freshly recycled rPET cups have already been delivered to the school milk producers.

### Flagship project for a circular economy

The flagship project proves that a circular economy is possible in the plastics and packaging industries. And the solution has now received a WorldStar Award 2022 in light of this accomplishment. The awards have been running since 1970 and are highly coveted, with 440 submissions from 37 countries around the world vying for the World Packaging Organisation's stamp of approval. After picking up a TRIGOS and a Green Packaging Star Award in 2021, the project partners are proud to have their work recognized a third time with the WorldStar Award 2022. "It really is great to see our efforts receive this level of acknowledgment. For us, sustainability is not just a catchphrase – it is a duty we take very seriously. Thanks to the project, as well as doing our part to advance sustainability in general, children can be taught to treat nature responsibly from a young age," says Manfred Stanek, CEO of Greiner Packaging. Johannes Strobl, who represents the Upper Austrian school milk producers, is also delighted: "The feedback I have received from the school milk producers is that the schools are excited about the project. They appreciate the fact that the used rPET cups really are made into new cups."

Starlinger Viscotec is also convinced that rPET is the ideal choice for food packaging: "Our vision is to have a process in place for collecting and recycling packaging made from white rPET," says Herbert Hofbauer. "After all, used cups are a valuable material."

### **Making cups from cups**

The concept behind the sustainable packaging sounds simple enough, yet it is a unique proposition. Austria's school milk producers supply schools and kindergartens directly with dairy products in rPET cups. The children consume the drinks during recess, then the used cups are gathered and returned for recycling to the school milk producers. Once collected, these cups are picked up from the farm, washed, and shredded. The resulting flakes are then cleaned and processed. As was the case for the first time before Christmas, the extruded rPET sheet is subsequently used at Greiner Packaging to thermoform new rPET cups, which are then refilled by the farmers and delivered once again to schools and kindergartens. This closed loop releases over 30% less CO<sub>2</sub> than reusable glass bottles, which are significantly heavier. Recycling the cups also requires less energy than processing reusable glassware, for instance, and produces less waste. The reason the cups can be recycled so easily is that they are unprinted and made from 100% monomaterial.

### **rPET: material of the future**

The recycling loop for rPET makes it a material with a promising future. And as things stand, recycled PET is the only post-consumer secondary plastic approved for food applications in the EU. The white rPET packaging can be reprocessed into food packaging, making it the ideal recyclable packaging solution for dairy products.

For further information about the rPET school milk cup, please visit [www.rPET-cup.com](http://www.rPET-cup.com).

## About the project partners

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### About School Milk

The School Milk Programme of Agrar Markt Austria (AMA) is part of the school programme of the European Union for agricultural products like milk, fruit and vegetables. It aims to help children and young people to eat a balanced and healthy diet. The school milk suppliers are almost exclusively regional direct marketers. 54 school milk producers in Austria, 18 of them in Upper Austria, bring their fresh products ordered directly to school or kindergarten.

### About PET-MAN GmbH

PET-MAN GmbH in Frankenburg, Upper Austria, supplies food grade and environmentally friendly PET sheet made from post-consumer material. With an annual production capacity of 12,000 tons PET sheet, PET-MAN serves international customers in the packaging industry in the fields of food, medical and technical packaging. [www.petman.at](http://www.petman.at)

### About Starlinger viscotec

Starlinger viscotec is a division of Starlinger & Co. GmbH, the world market leader in the field of machinery and complete lines for woven plastic packaging production. For 16 years, viscotec has been producing machines and plants for the refinement of recycled PET for food contact and extrusion lines for PET sheet made from up to 100 % rPET in St. Martin im Mühlkreis, Upper Austria, exporting these to customers worldwide. Starlinger PET recycling systems produce food-safe rPET and are approved for use in food applications by many brand owners as well as various national and international authorities. The worldwide sales and service support network and technical consulting service help customers to achieve optimum results in the manufacturing process. [www.viscotec.at](http://www.viscotec.at)

### About Greiner Packaging

Greiner Packaging is a leading European manufacturer of plastic packaging in the food and nonfood sectors. The company has enjoyed a reputation for outstanding solutions expertise in the fields of development, design, production, and decoration for more than 60 years. Greiner Packaging responds to the challenges of the market with two business units: Packaging and Assistec. While the Packaging unit focuses on innovative packaging solutions, the Assistec unit is dedicated to producing custom-made technical parts. Greiner Packaging employs a workforce of nearly 4,900 at more than 30 locations in 19 countries around the world. In 2020, the company generated annual sales revenues of EUR 692 million (including joint ventures), which represents approximately 35 percent of Greiner's total sales. [www.greiner-gpi.com](http://www.greiner-gpi.com)

## Pictures & Texts (Photo credit: PET-MAN GmbH)

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The Sustainably Packaged School Milk Project – a joint effort between Austria’s school milk producers and Upper Austrian companies PET-MAN, Starlinger viscotec, and Greiner Packaging – won a WorldStar Award in 2022.

Children at Upper Austria’s kindergartens and schools can now enjoy their dairy products during recess in lightweight rPET cups, which are kept in a closed loop.



Since March 2021, school milk farmers in Upper Austria have been filling their milk products in recyclable cups made from recycled PET.



The Mayr-Miesenberger family is delighted to receive their first delivery of rPET cups from the second loop, which will be filled with their school milk.

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## PR Contact

**Ms. Julia Peherstorfer**  
Sustainability and Marketing Manager  
**viscotec. food grade without compromise.**

Mail [viscotec.peh@starlinger.com](mailto:viscotec.peh@starlinger.com)  
Cell +43 664 60595-464  
Starlinger & Co. Gesellschaft m.b.H. viscotec  
Adsdorf 38, A-4113 St. Martin im Mühlkreis  
[www.viscotec.at](http://www.viscotec.at)

[www.rPET-cup.com](http://www.rPET-cup.com) Project Website English

[www.rPET-Becher.at](http://www.rPET-Becher.at) Project Website German